



Floor Pan Rub Rail Kit – FFR 818

P/N 80010

Thank you for purchasing Formacars' Floor Pan Rub Rail Kit for the Factory Five Racing 818. This kit will protect the underside of your 818 from speed bumps as well as providing some aerodynamic benefit in keeping air from under the car.



1. Inventory Items

The following is in the box. If anything is missing, please contact us before you begin.

#	P/N	DESCRIPTION	QTY
8	80023	L. SIDE SKIRT FF 818	2
7	80015	REAR SKIRT FF 818	2
6	80014	R. SIDE SKIRT FF 818	2
5	80013	FRONT L SKIRT FF 818	1
4	80012	FRONT R SKIRT FF 818	1
3	80011	FRONT SKIRT FF 818	1
2	30554	#17 HIGH SPEED STEEL DRILL BIT	1
1	30553	10-32 X 1" SLOTTED HEX FLANGE HD. THREAD CUTTING SCREW	36

You'll also need the following.

- Tape to hold the parts temporarily.
- Power drill
- Ratchet, 7/16" socket and a 3" extension
- Jack and stands
- Countersink or large drill bit
- Hammer

2. Raise car

Lift the car and safely place on jack stands or a lift. Never work under the car supported only by a jack. Make sure you place your stands away from the frame rails where the rails attach.

3. Install rear rails.

Each rail is marked for location and orientation to make it easy to mount. The rear rails mount directly to the frame. Simply tape in in place, drill the pilot holes using the included drill bit and attach each part to the car using the included screws.

4. Place front and side rails

Temporarily attach each rail with tape, start at the front of the car and work your way back.

Once placed, decide where you are going to put your screws. There are enough screws for 3-4 per rail. There are extra holes in the rails so you should be able to avoid almost all your rivets. You'll want to note any rivets that need to be drilled out as well.

Once marked, drill a pilot hole, and attach one of the center screws in each rail. Then, hit each rail several times along its length to transfer marks for each rivet to the plastic.

5. Drill rails

Remove the rails from the car and using a countersink tool or a large drill bit, drill a countersink at each rivet location large enough to clear the rivet head.

6. Install front and side rails.

Place the parts back up on the car and install with the screw used previously. Drill the remaining 2-3 holes per rail and secure each rail to the car.

7. Enjoy!